IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application of:) PATENT APPLICATION
Inventors:	Hirohiko Nishiki and James Mikel Atkinson) }
Serial No.:	Not Yet Assigned) Attorney Docket No. 8371-125
Filed:	Herewith	\
Title:	METHOD OF MANUFACTURING A LIQUID CRYSTAL DISPLAY DEVICE WITH A MULTI-LAYER INTERLAYER INSULATOR)))))

POWER OF ATTORNEY BY ASSIGNEE

Sharp Microelectronics Technology, Inc., a corporation of the State of Washington, Assignee of the entire right, title and interest in and to the above-identified patent application by an assignment document filed herewith, hereby appoints the following attorneys to prosecute the application, to file a corresponding international application, to prosecute and transact all business in the Patent and Trademark Office connected therewith:

Customer No. 20575

Attorney Name	Registration No.
Jerome S. Marger	26,480
Alexander C. Johnson, Jr.	29,396
Alan T. McCollom	28,881
James G. Stewart	32,496
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Stephen S. Ford	35,139
Julie L. Reed	35,349
Gregory T. Kavounas	37,862
Scott A. Schaffer	38,610
Joseph S. Makuch	39,286

James E. Harris 40,013. Graciela G. Cowger 42,444 43,054 Ariel Rogson Craig R. Rogers 43,888

said appointment to be to the exclusion of the inventor and the inventor's attorneys in accordance with the provisions of 37 C.F.R. §3.71.

Direct all telephone calls to Stephen S. Ford at (503) 222-3613 and send all correspondence to:

> Stephen S. Ford MARGER JOHNSON & McCOLLOM, P.C. 1030 S.W. Morrison Street Portland, Oregon 97205

Pursuant to 37 C.F.R. §3.73(b) the undersigned submits herewith the original of an assignment document from the inventor or inventors to Assignee, together with a cover sheet and the fee for recording same. The assignment has been reviewed and, to the best of the undersigned's knowledge and belief, title is in the Assignee. The undersigned, whose title is supplied below, is empowered to sign this power of Attorney on behalf of the Assignee.

Assignee:

Sharp Laboratories of America, Inc.

Title:

President and CEO

PowerofAttorney

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